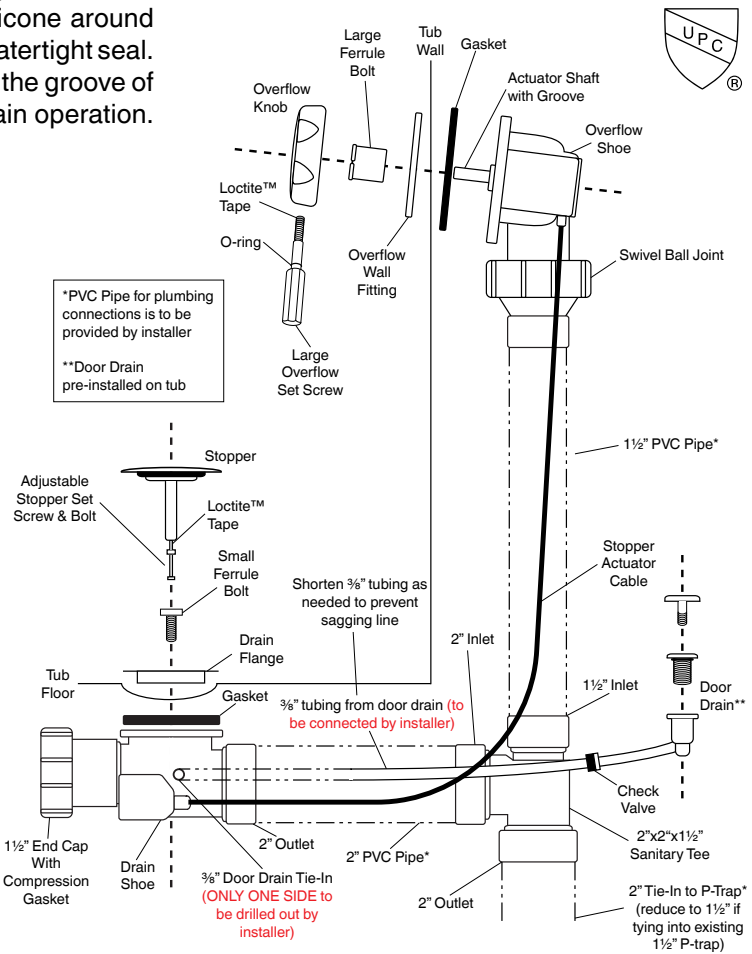


2" Bath Drain & Overflow Kit and Door Drain

The bath drain and overflow kit should be installed up to the final connection before the tub is installed (for reverse drain kit installation see the next page. The drain shoe is most easily installed when the bathtub is standing on its end. When tipping the tub on its end make sure the fiberglass corner of the tub is well protected. Do not rotate the tub while it is standing on its end as this may damage the fiberglass corner and edge. Make sure that any moving parts (i.e. the door and door handle) are secure to avoid any unnecessary jarring of the components. Never lift the bathtub by any portion of the integrated plumbing or electrical systems.

- Install the drain shoe piece with the 2" outlet facing towards the faucet side of the tub and the 1 1/2" outlet facing towards the seat side of the tub, as shown below.
- Apply a bead of silicone or plumber's putty between the drain flange and the tub body.
- Screw the small ferrule bolt through the flange and into the drain shoe piece.
- Make sure the rubber gasket has not bulged out on the side. If it has, then loosen the ferrule bolt, adjust the gasket, and re-tighten. Apply a second even coating of silicone around the drain shoe connection on the underside of tub body to ensure a proper seal. Smooth with fingertip to close any gaps in the watertight seal.
- Install overflow portion of drain kit as using the large ferrule bolt and overflow wall fitting as shown to the right. Silicone around the back side and smooth with fingertip to ensure watertight seal. Ensure the large overflow knob is well secured into the groove of the actuator shaft. A loose set screw can effect drain operation.
- The outer edges of the overflow wall fitting can be filed as needed to improve knob function.
- Use 1 1/2" PVC pipe to connect the overflow outlet to the sanitary tee. Use 2" PVC pipe to connect the drain shoe to the sanitary tee as shown in the diagram below. If feasible, it is recommended to use a reducer and flexible PVC pipe (not provided) between the overflow shoe and lower connections. This step will make any future maintenance of the faucet valves simpler.
- The 3/8" vinyl tubing coming from the door drain is supplied with excess length and needs to be cut to the appropriate length once the drain shoe is affixed to the tub. Cut the tubing so that there is a downward slope in the 3/8" tubing from the door drain fitting to the drain shoe. **DO NOT cut off the integrated check valve!**
- The 2" drain shoe is equipped with 2 (two) 3/8" ports on either side of the drain body. **ONLY ONE must be drilled out using a 5/16" drill bit.** The chosen port will be based on the tub orientation (left or right drain). Affix the 3/8" vinyl tubing to the chosen port using PVC bonding glue.



IMPORTANT... USE APPROPRIATE BONDING GLUE. THE KITS SUPPLIED ARE PVC. ENSURE THAT IF SECURING TO AN EXISTING ABS DRAIN LINE, THE APPROPRIATE BONDING GLUE IS USED.

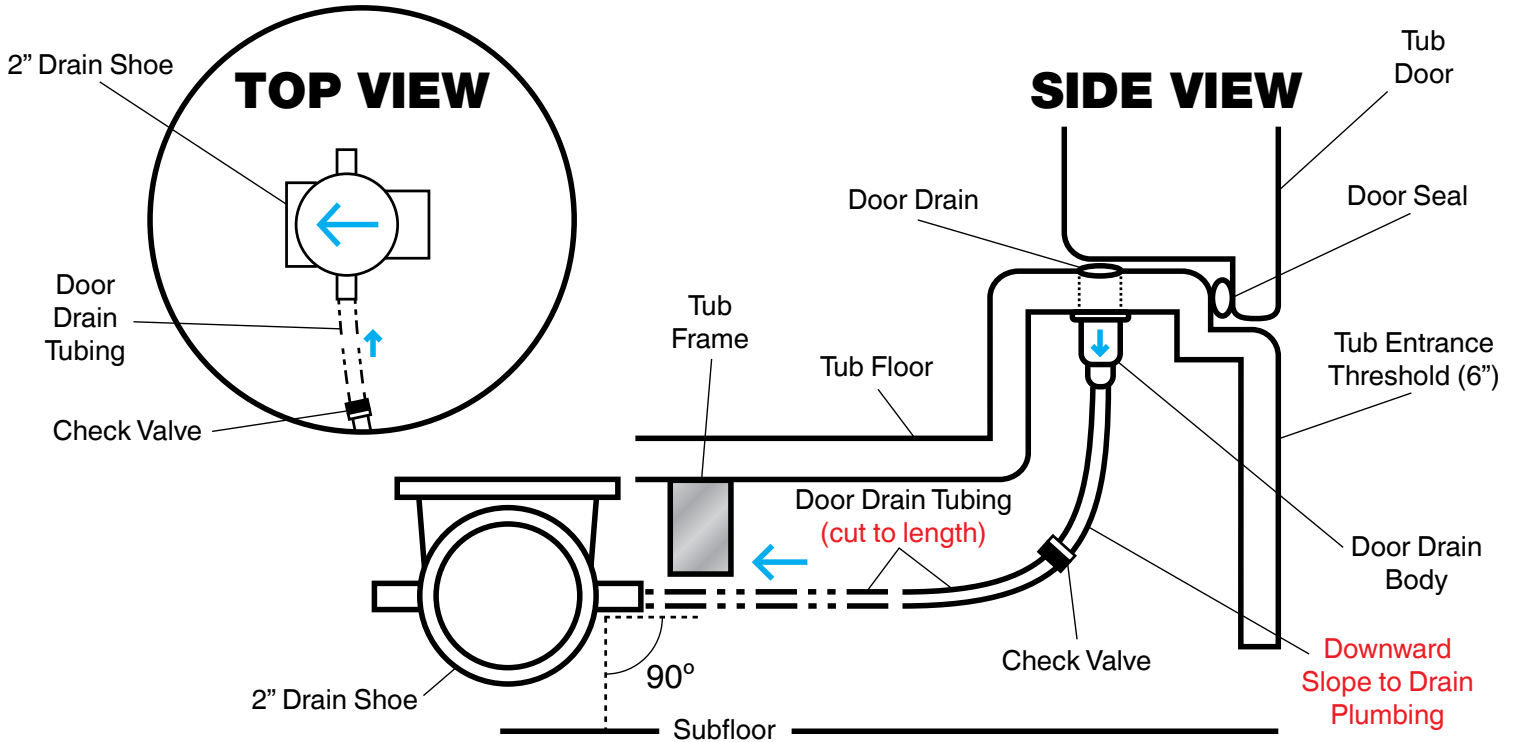


CAUTION... STOPPER SET SCREW ADJUSTMENT IS EXTREMELY IMPORTANT AND IS DETAILED IN THE TEST PROCEDURES ON PAGE 19 OF THE INSTALLATION MANUAL.

SAVE THESE INSTRUCTIONS

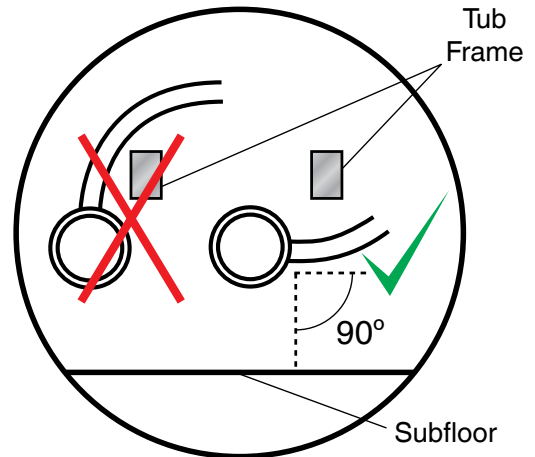


CAUTION... DOOR DRAIN TUBING NEEDS TO RUN PARALLEL TO THE SUBFLOOR AND THEN RUN UPWARD TOWARD THE DOOR DRAIN BODY TO ALLOW ACCUMULATED WATER IN THE DOOR DRAIN TO DRAIN PROPERLY INTO THE DOOR DRAIN TIE-IN. SAGS IN THE DOOR DRAIN TUBING WILL CAUSE WATER TO BE TRAPPED AT THE LOW POINTS.



CAUTION... DRILL OUT **ONLY ONE SIDE** OF THE DRAIN SHOE!

- The plumbing is now ready for the final connection once the tub is put into place.



SAVE THESE INSTRUCTIONS